

Diamond & CBN tools Domestic production

Trend of the production value during the past 13 months

(METI:Machinery Statistics)

(Updated 12/22/2025)

(Unit : Million Yen)

	2024			2025									
	10	11	12	1	2	3	4	5	6	7	8	9	10
Dressers	391	385	363	351	352	377	350	346	377	404	323	390	427
Grinding Wheels	2,357	2,258	2,190	2,157	2,231	2,318	2,354	2,274	2,476	2,559	2,177	2,397	2,453
Slicing Blades	488	502	467	501	471	496	464	508	570	627	546	545	561
Segmented Tools	605	634	594	536	537	587	528	521	554	577	501	614	579
Turning & Milling	932	929	938	907	943	964	888	871	985	951	874	909	980
Others	531	546	537	502	513	561	558	468	505	513	472	501	495
Diamond Tools Total	5,304	5,254	5,089	4,954	5,047	5,303	5,142	4,988	5,467	5,631	4,893	5,356	5,495
CBN Tools Total	2,396	2,483	2,303	2,288	2,153	2,227	2,247	2,219	2,424	2,506	2,142	2,318	2,489
Grand Total	7,700	7,737	7,392	7,242	7,200	7,530	7,389	7,207	7,891	8,137	7,035	7,674	7,984

